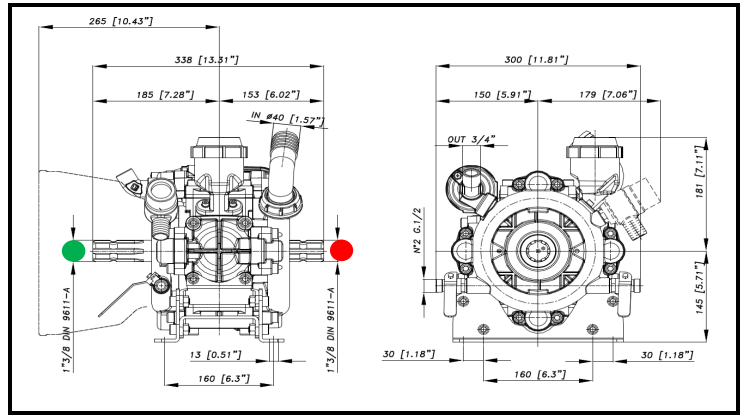
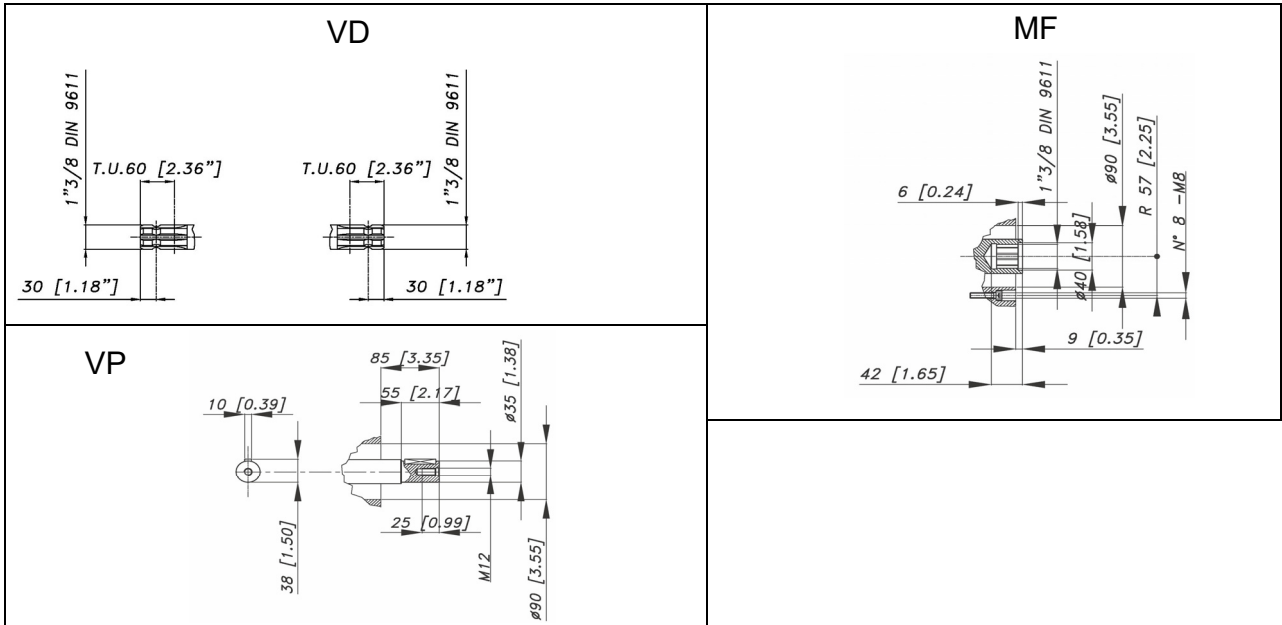




DIMENSIONI D'INGOMBRO - OVERALL DIMENSIONS



ALBERO POMPA - PUMP SHAFT



COPPIA DI SERRAGGIO - TORQUE CHART					
CODICE - CODE	Q.TY	POS	N-m	Lbr.ft	
23.0055.97.3	4	9	12	8,9	
86.2168.00.2	2	16	5	3,7	
86.3360.00.2	12	17	44	32,5	
86.3187.00.2	4	29	44	32,5	
86.3300.00.2	8	30	44	32,5	
86.1605.00.2	1	35	5 LOCTITE 542	3.8 LOCTITE 542	
86.4120.00.2	1	45	44	32,5	
86.2495.10.2	2	49	22	16,2	
86.3300.00.2	8	50	44	32,5	
85.2585.00.2	1	53	44	32,5	
86.3265.00.2	8	55	44	32,5	
86.3521.00.2	4	57	44	32,5	
85.2543.50.2	1	61	22	16,2	
Tolleranza di serraggio: 0/-10% Tolerance on torque value:					

INFORMAZIONI UTILI USEFUL INFORMATION				
LUBRIFICANTE- LUBRICANT:				
OLIO MOTORE O SEMIDRAULICO SAE 30 MOTOR OIL OR SEMI-HYDRAULIC OIL SAE 30				
PRESSIONE ACCUMULATORE ACCUMULATOR PRESSURE				
PRESSIONE DI LAVORO - OPERATING PRESSURE	2 ÷ 5	5 ÷ 10	10 ÷ 20	20 ÷ 50
ACCUMULATORE ACCUMULATOR	2	2 ÷ 5	5 ÷ 7	6 ÷ 8

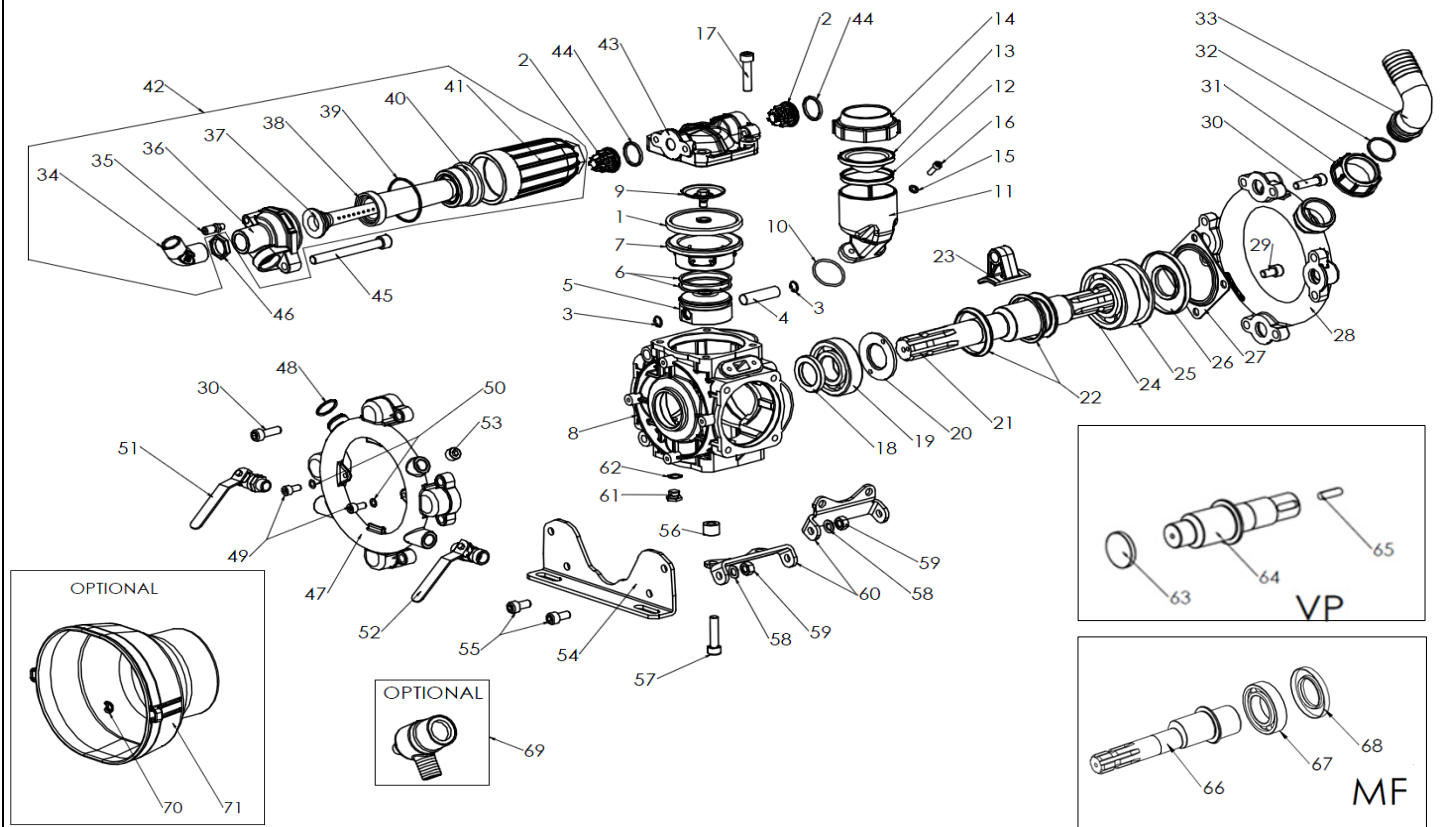
KIT MEMBRANE - DIAPHRAGMS KIT

KIT	36.9819.97.3	BUNA - N				36.9820.97.3	DESMOPAN				36.9821.97.3	VITON					36.9822.97.3	HPS				36.9823.97.3	PENTAX			
POSIZIONE ESPLOSO POSITION NUMBER		1	38	44	48		1	38	44	48		1	32	38	44	48		1	38	44	48		1	38	44	48
QUANTITA' NEL KIT QUANTITIES INCLUDED		4	1	8	1		4	1	8	1		4	1	1	8	1		4	1	8	1		4	1	8	1

KIT POMPA/KIT VALVOLE - PUMP KIT/VALVES KIT

KIT	36.9824.97.3	KIT POMPA VD-VP PUMP KIT VD						36.9825.97.3	KIT POMPA MF PUMP KIT MF						36.9826.97.3	KIT VALVOLE VALVES KIT	
POSIZIONE ESPLOSO POSITION NUMBER		26	18	39	44	48	63		68	18	39	44	48	63		2	44
QUANTITA' NEL KIT QUANTITIES INCLUDED		1	1	1	8	1	1		1	1	1	8	1	1		8	8

IDB 1304 VD - VP - MF



POS.	CODICE PART NO. REF.	DENOMINAZIONE - DESCRIPTION - DESCRIPTION	Q.TY
1	230011312	PISTON DIAPHRAGM	4
1	230011332	PISTON DIAPHRAGM VITON (OPT.)	4
1	230011002	PISTON DIAPHRAGM DESMOPAN (OPT.)	4
1	230011362	PISTON DIAPHRAGM HPS (OPT.)	4
2	239906973	VALVE ASSY	8
3	800021002	RING DIA. 15	8
4	852007002	PISTON PIN	4
5	360105092	PISTON	4
6	818519002	PISTON RING	8
7	360106012	PISTON SLEEVE	4
8	360101092	CRANKCASE	1
9	230055973	DISK-DIAPHRAGM LOCKING BOLT KIT	4
10	803204002	O-RING 2,62x23,81	1
11	360113322	OIL FILLER	1
12	140116322	DIAPHRAGM SPACER	1
13	410017312	OIL FILLER DIAPHRAGM	1
14	280144322	OIL FILLER CAP	1
15	843585002	WASHER DIA. 6 UNI 6592	2
16	862168002	SCREW TCEI M6X22 UNI 5931	2
17	863360002	SCREW TCEI M10X40 UNI 5931	12
18	802143102	OIL SEAL 35X52X7	1
19	812867002	BEARING 35x80x2	1
20	360019612	SPACER	1
21	360107262	CRANKSHAFT "VD"	1
22	980047762	CONROD RING	2
23	360015112	CONROD	4
24	812913002	BEARING 40x90x23	1
25	801430002	RING DIA.90	1
26	802190052	OIL SEAL 40X90X8	1
27	170013612	SHEET	1
28	360104122	INLET MANIFOLD	1
29	863187002	SCREW TCEI M10X18 UNI 593	4
30	863300002	SCREW TCEI M10X30 UNI 5931	16
31	82007000A	WING NUT	1
32	803208102	O-RING 2,62x32,99	1
32	803208152	O-RING 2,62x32,99 (KIT VITON)	1
33	840591002	ELBOW CONNECTOR DIA. 40	1
34	835063282	60° ELBOW CONNECTOR G.3/4	1
35	861605002	AIR VALVE	1
36	360010282	BALLASTER BOARD	1
37	360013322	INSIDE TUBE BALLASTER	1
38	360007312	BALLASTER DIAPHRAGM	1

POS.	CODICE PART NO. REF.	DENOMINAZIONE - DESCRIPTION - DESCRIPTION	Q.TY
39	803210002	O-RING DIA. 2,62X56,82	1
40	360014092	DIAPHRAGM SPACER BALLASTER	1
41	360011092	TOP BALLASTER	1
42	369810973	BALLASTER KIT	1
43	360102282	PUMP HEAD	4
44	803247502	O-RING DIA. 3,53X28,17	8
44	803247602	O-RING DIA. 3,53X28,17 (KIT VITON)	8
45	864120002	SCREW TCEI M12X110 UNI 5931	1
46	814909002	SPECIAL NUT G.3/4	1
47	360103122	OUTLET MANIFOLD	1
48	803204002	O-RING 2,62X23,81	1
48	803204502	O-RING 2,62X23,81 (KIT VITON)	1
49	862495102	SCREW TCEI M8X16 UNI 5931	2
50	843621002	WASHER D.8,4X17X1,6 UNI 6592	2
51	845544102	LEFT LAP	1
52	845544002	RIGHT LAP	1
53	852585002	CAP G.3/8	8
54	360110612	MOUNTING RAIL	2
55	863265002	SCREW TCEI M10X25 UNI 5931	8
56	360112482	SPACER	4
57	863521002	SCREW TCEI M10X60 UNI 5931	4
58	843799002	WASHER D. 10.2 UNI 1751	8
59	814644002	NUT M10 UNI 5587	8
60	360111612	MOUNTING RAIL BRACKET	4
61	852543502	CAP G.1/4X9	1
62	824079002	GASKET D.13,2X17X1	1
63	802099602	CAP	1
64	360109262	CRANKSHAFT "VP"	1
65	806578002	TAB 10X8X35	1
66	360108262	CRANKSHAFT "MF"	1
67	812969002	BEARING 50x90x20	1
68	802194102	OIL SEAL 50X90X8	1
69	243040973	SAFETY VALVE 40 bar (OPT.)	1
70	311966612	WASHER DIA. 8.5 (OPT.)	2
71	311482322	PLAIN SAFETY CONE (OPT.)	1